

### 1. DESCRIPTION

ROLLGUM PRIMER is used to clean and prepare EPDM rubber membranes before applying the self-adhesive products. It can also be used to clean the EPDM rubber membrane before applying the splice adhesive.

### 2. TECHNICAL SPECIFICATIONS

- Base: Synthetic polymers
- Colour: Red
- Solids: 14.0% - 16.5%
- Density: 790 g/L

### 3. PREPARATION

The surface where the primer will be used must be clean, dry and free of foreign materials. It may be necessary to clean it beforehand with a cleaning agent. Shake the primer vigorously before and during its application. If the primer has been exposed to low temperatures for a long time period, you need to re-establish the ambient temperature. Put the required quantity in a bucket to make it easier to apply.

### 4. APPLICATION INSTRUCTIONS

Stir at depth before use and during its application. Apply ROLLGUM PRIMER to the surfaces of the EPDM rubber membrane with the pad and the applicator on smooth sheets; on sheets with texture, use a brush or a spalter. Apply with long strokes from front to back, consistently over the area to be covered and at a pressure between moderate and high. Continue until the colour of the membrane becomes even (without scratches or lumps). When application tools are used to work standing up, make sure enough pressure is applied to use the entire useful surface area in contact with the EPDM rubber membrane. Wait until the treated surface is completely dry according to the tacking test (normally around 10 minutes) before applying the self-adhesive materials or the splice adhesive.

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## 5. PRESENTATION, STORAGE AND SHELF LIFE

- Comes in pails of 4 L and 1 L.
- Store in the original sealed pails and at temperatures between 5 °C and 32 °C. Keep the material out of direct sunlight until it is applied.
- The shelf life is 12 months when stored in the aforementioned conditions. Check the date of manufacture on each pail. Exposing it to higher temperatures reduces its useful life.

## 6. RISKS FOR THE USER

Flammable. Keep away from sources of ignition. Don't smoke when using it. Only for professional use. Use only in well-aired areas. Avoid contact with the skin and eyes. Keep out of the reach of children. For more information, see the Safety Data Sheet.

## 7. COVERAGE

The coverage can vary depending on the type of substrate (EPDM membrane), the tool it is applied with and the person applying it.

As a guideline, the coverage in a seam of 10 cm primed on both sides would be:

- 10 m/L on textured EPDM membranes
- 15 m/L on smooth EPDM membranes

Our instructions are based on genuine laboratory studies and our experience, but we recommend that the person applying the product carry out their own tests, as the variety of materials on the market and the different application methods, over which we have no control, mean that said person is fully responsible for its application.